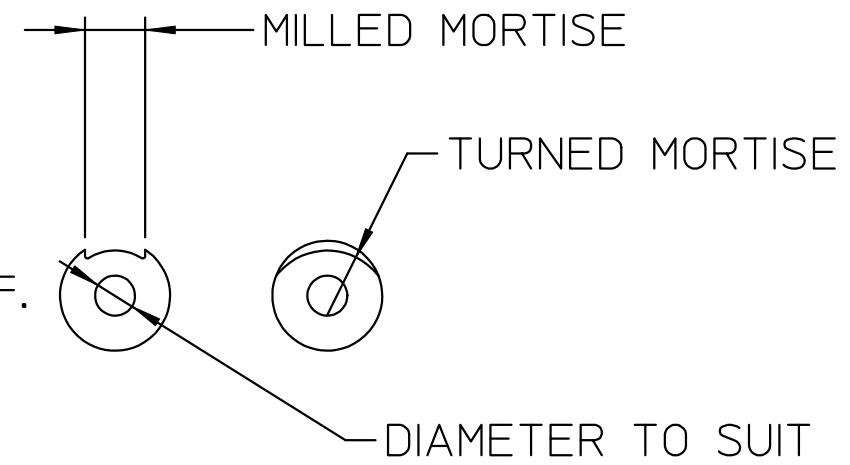
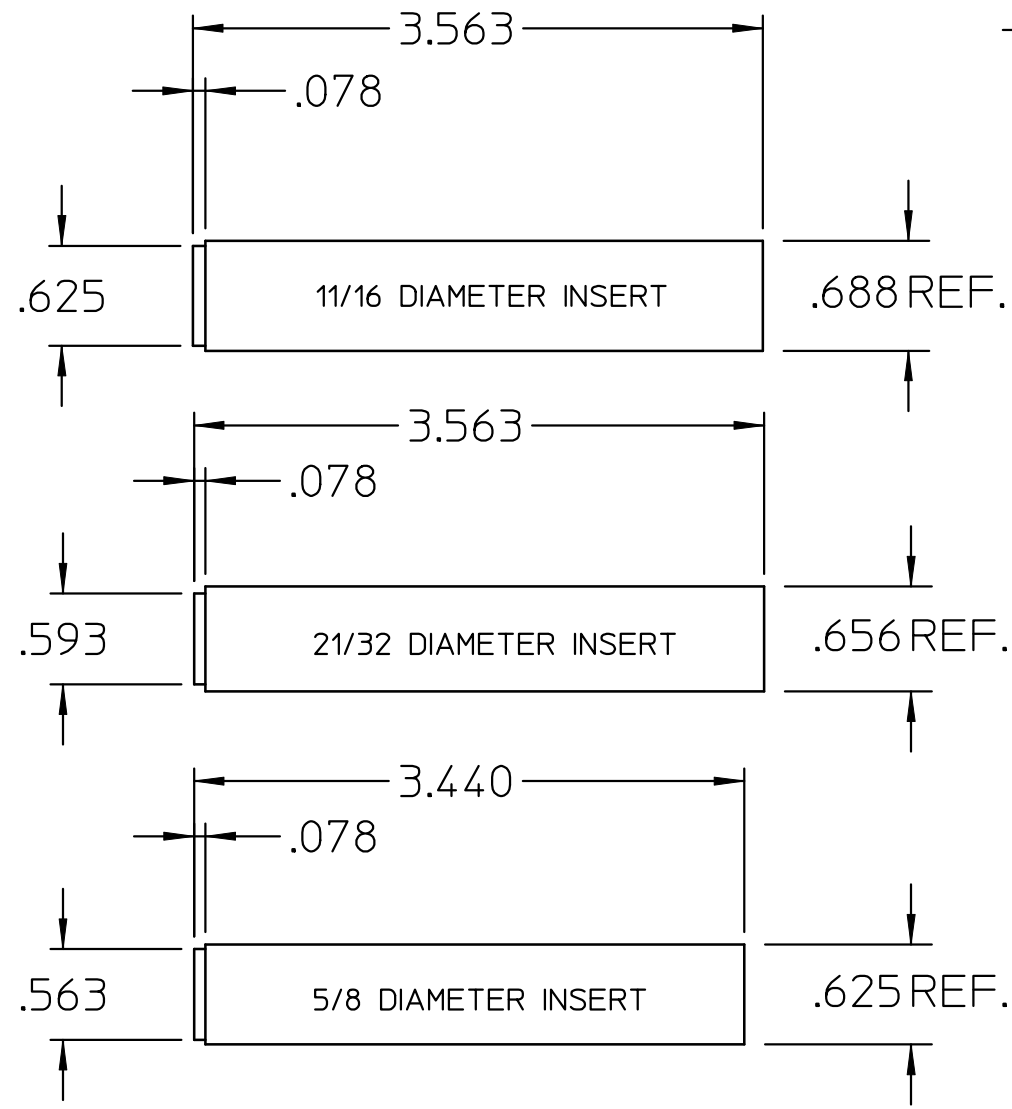


Disclaimer: The successful conversion of purchased nickle silver cups into visually and technically acceptable rod/reel seat components requires personal technical skill in machine operation, knowledge of strength of material issues and of general manufacturing technology. The supplier makes no guarantee that any individual can successfully do so and is specifically not responsible for any injury or damage that may come about as a result of machining or finishing or attempting to machine or finish purchased cups. Machining metal is inherently dangerous.

REV	DATE	DESCRIPTION	DWN	APP
A	6/20/01	NEW DRAWING	GPD	
B	8/24/01	ADDED 21/32 INSERT	GPD	
C	10/23/02	REVISED NOTES, ADDED NOTE 4.	GPD	



NOTES:

1. ALWAYS USE SAFETY GLASSES WHEN OPERATING POWER TOOLS.
2. TURN INSERT TO FIT PREVIOUSLY MADE HARDWARE. FOR CAP AND RING COMPONENTS, ALLOW .010 MIN CLEARANCE BETWEEN ID OF BAND AND INSERT. FOR PBC COMPONENTS, TURN TO REF. DIMENSION.
3. APPLY FINISH TO INSERT BEFORE MOUNTING ONTO ROD.
4. DO NOT MORTISE INSERT USED WITH POCKETED BUTTCAP.

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POSITIONAL AND FORM SPECIFICATIONS IN ACCORDANCE WITH ANSI Y14.5M REV 1988		 37 BROOK STREET, NAUGATUCK, CT. 06770-3101	
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE:	XX: .010 XXX: .005	DRAWN: G. DABROWSKI	DATE: 6/20/01
ANGLES	BASIC	CHECKED:	APPROVED:
FILLET/EDGE	.015	DESCRIPTION: INSERT, REEL SEAT	
SURFACE FINISH RMS	✓		
LAST DATUM USED	A	SCALE: 4:1	DRAWING No. 010620
METL ENGR/DATE:			REV. C
MFG ENGR/DATE:			
QA ENGR/DATE:			

Grid lines: 5, 4, 3, 2, 1 (horizontal); A, B, C (vertical)