

Disclaimer: The successful conversion of purchased nickle silver cups into visually and technically acceptable rod/reel seat components requires personal technical skill in machine operation, knowledge of strength of material issues and of general manufacturing technology. The supplier makes no guarantee that any individual can successfully do so and is specifically not responsible for any injury or damage that may come about as a result of machining or finishing or attempting to machine or finish purchased cups. Machining metal is inherently dangerous.

REV	DATE	DESCRIPTION	DWN	APP
A	6/14/01	NEW DRAWING	GPD	

MACHINE TOP OF CUP
BEFORE ESTABLISHING WIDTH
OF RING.
SEE NOTE 3

WIDTH OF RING


TURN EXTERIOR TO CLEAN UP SURFACE

KNURL AS DESIRED

NOTES:

1. ALWAYS USE SAFETY GLASSES WHEN OPERATING POWER TOOLS.
2. TURN EXTERIOR REMOVING, <.005 TO CLEAN UP O.D.SURFACE. POLISH AS REQUIRED.
3. DETERMINE YOUR DESIRED PART HEIGHT BEFORE MACHINING O.D. AND HEIGHT.
4. POLISH EXTERIOR FOR BEST RESULTS.

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POSITIONAL AND FORM SPECIFICATIONS IN ACCORDANCE WITH ANSI Y14.5M REV 1988		 37 BROOK STREET, NAUGATUCK, CT. 06770-3101	
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE:		DRAWN: G. DABROWSKI	DATE: 6/14/01
DECIMAL TOLERANCES	XX: .010 XXX: .005	CHECKED:	APPROVED:
ANGLES	BASIC	DESCRIPTION: SLIDE RING MACHINING	
FILLET/EDGE	.015	SHEET 1 OF 1	
SURFACE FINISH RMS	✓	REV. A	
LAST DATUM USED	A	SCALE: 4:1	DRAWING No. 010616
METL ENGR/DATE:			
MFG ENGR/DATE:			
QA ENGR/DATE:			